

Date: Thursday, 04/09/2008 11:20:42 AM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HINGE		
Job Number	: 41806					
Estimate Number	: 11134					
P.O. Number	:			Part Number	: D31617	
This Issue	: 04/09/2008		S.O. No.	: D3161 REV A2		
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	: MACHINED PARTS		
Previous Run	: 39891			Drawing Revision	: A2	
Written By	:			Material	:	
Checked & Approved By	: <u>JLD 08.9.04</u>			Due Date	: 08/09/2008	
Comment	: Est A 04.08.24 New Issue KJ/JLM			Qty:	12	Um: Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MS2025737200	Piano Hinge	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s) Piano Hinge Pick: Qty Part number Description Batch 1 MS20257-3-7200 Hinge <u>1101334</u>			
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
Comment: SMALL & MEDIUM FAB RESOURCE 1. (1) 72" Hinge makes (5) D3161-7 parts at 14" long Cut to length as per Dwg D3161			
3.0	QC5	INSPECT WORK TO CURRENT STEP	
Comment: INSPECT WORK TO CURRENT STEP			
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>S1 75</u>			
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
Comment: FINAL INSPECTION/W/O RELEASE			
<u>MF 08-09-10</u>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

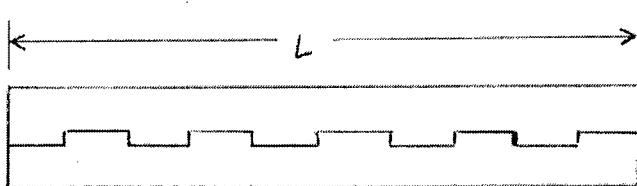
NOTE: Date & initial all entries

**DART**COPY ISSUED  
TO

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
RF	#	D3161	SHEET 1 OF 1
DATE	02.04.24	TITLE	SCALE
		HINGE	NTS

**RELEASED**  
02.04.24

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE

NOTES:

① MAKE FROM MS20257-3-7200 HINGE

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